AIA WASHINGTON COUNCIL 2018 ADVOCACY SUMMIT CES

Learning Objective 1:

Each attendee will learn about the process the ICC Tall Building Ad Hoc Committee under took in investigating mass timber construction and how the ICC mass timber code amendments, on which the Washington State Building Code amendments are base, were developed.

Learning Objective 2:

Each attendee will learn how the proposed amendments were incorporated into the code amendment to the Washington State Building code, the process for adoption and where the code change proposal currently stands.

Learning Objective 3:

Each attendee will leave with a basic understanding of the various changes to the Washington State Building Code to permit the use of mass timber in the construction of tall buildings.

Learning Objective 4:

Each attendee will learn how to apply these new code changes to projects. Discussion with involve case studies and description of different mass timber systems available to designers and how to avoid common pitfalls for mass timber projects.



AIA WASHINGTON COUNCIL 2018 ADVOCACY SUMMIT CES

CES ANNOUNCEMENT

Credit(s) earned on completion of this course will be reported to AIA CES for AIA members. Certificates of Completion for both AIA members and non-AIA members are available upon request. This course is registered with AIA CES for continuing professional education. As such, it does not include content that may be deemed or construed to be an approval or endorsement by the AIA of any material of construction or any method or manner of handling, using, distributing, or dealing in any material or product.

Questions related to specific materials, methods, and services will be addressed at the conclusion of this presentation.



Why Washington and Tall Timber?

Legislation ESB 5450

Forest Health Crisis:

Management Practices

Remove Fuels

Prevent Fires

Increase Dialogue

Sustainable Harvest

Establish Manufacturing Base:

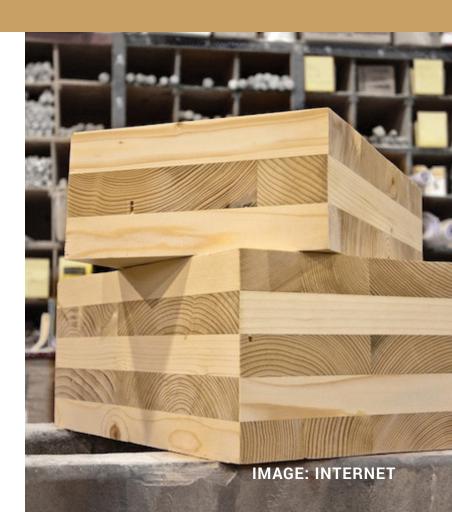
Hi-tech CNC Machining

Prefabrication/Modularization

Modernize Construction

Rural Jobs/
Economic Growth

Local/Renewable Material



State-Wide Code Change Proposal

CLT Coalition

Language from ICC TWB

Educational Outreach to SBCC members

TAG and Code Council Process

Public Hearings

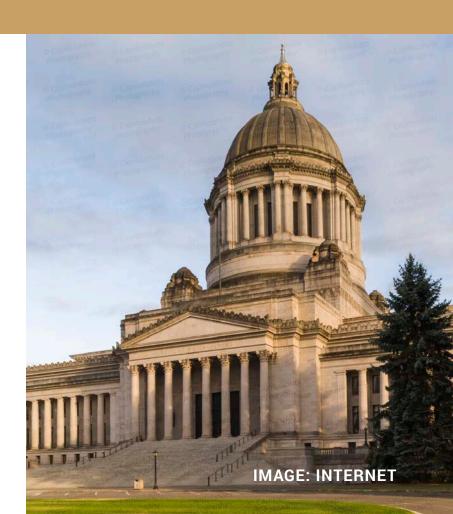
ESB 5450 was vital

2015 vs. 2018

SBCC process...

WABO: In-step with National Process

Could be enacted as early as July 2019







A Member of the International Code Family®

INTERNATIONAL BUILDING CODE®



The Code Changes

TWB Goals

No collapse after complete burn-out of fuel without automatic sprinkler protection

No unusual risk (radiation/fire exposure) to adjoining properties

No unusual risk (radiation/fire exposure) of adjoining properties to mass timber building No unusual fire department access issues

Egress systems designed to protect building occupants during the design escape time, plus a factor of safety

Highly reliable fire suppression systems to reduce the risk of failure during reasonably expected fire scenarios

The degree of reliability should be proportional to evacuation time (height) and the risk of collapse.

2021 IBC: 11 Code Change Proposals (Group A)



Tables 504.3 & 504.4:

Allowable Height/Stories

Table 506.2:

Allowable Area

508/509:

Fire Barriers

602.4:

Type of Construction

703.8:

Performance Method

703.9 & 1705.19:

Sealants at Edges

718.2.1:

Fireblocking Materials

722.7:

Fire-Resistance Ratings

IFC 3308.4:

Fire Safety During Construction



ICC CODE DEVELOPMENT PROCESS

HOW IT WORKS

The International Code Council develops the International Codes, a coordinated, modern set of building codes used in all 50 U.S. states and many other countries. Changes to the I-Codes are made through a transparent and inclusive consensus-based process that complies with the OMB Circular A-119.



STAGE ONE

CODE DEVELOPMENT COMMITTEES

Anyone can apply to serve on one of the committees that preside over the Committee Action Hearings (CAH).

The Codes and Standards Council makes recommendations based on these applications to the ICC Board, which appoints members to the committees.

Members of each committee fall into one of three interest categories:

- General: government regulatory agencies.
- User: building owners, designers, insurance companies, private inspection agencies, academics.
- Producer: builders, contractors, manufacturers, distributors.



CODE CHANGE SUBMISSION AND REVIEW

Anyone can submit code change proposals via ICC's cloud-based program, cdpACCESS $^{\text{TM}}$.

ICC staff reviews each proposal and assigns them to the applicable Code Development Committee.

STAGE TWO









COMMITTEE ACTION HEARINGS

At the CAH, code development committees approve, approve with modifictions or disapprove each code change proposal.

Any participants may challenge the committee actions. ICC members vote on these challenges online. Approved challenges result in an automatic public comment to be considered at the PCH.

PUBLIC COMMENT SUBMISSION AND REVIEW

Anyone can submit public comments via cdpACCESS™ on the results of the CAH.

PUBLIC COMMENT HEARINGS

At the PCH, eligible voters discuss and vote on code change proposals.

Eligible voters work for government agencies protecting the public's health and safety and have no financial stake in the outcome.

STAGE THREE



ONLINE GOVERNMENTAL CONSENSUS VOTE

Following the PCH, eligible voters vote online. The final vote count combines the in-person PCH and online votes. The Validation Committee reviews and the ICC Board confirms the final results.



NEW EDITION PUBLISHED

An updated edition of the International Codes is published every three years.

The Code Council also develops a number of codes and standards, including mechanical, plumbing, structural, resilience, accessibility and green standards, and is accredited by the American National Standards Institute as a standards developer.

Section 202: New Definition

MASS TIMBER

Structural elements of Type IV construction primarily of solid, built-up, panelized or engineered wood products that meet minimum cross section dimensions of Type IV construction.

Light-frame wood construction not allowed!

NOTE: Heavy Timber minimum dimensions in IBC 2018 moved to section 2301.11



Types of Type IV

IBC defines minimum sectional dimensions:

Solid Sawn

Glued-Laminated

Structural Composite

Cross-laminated Timber



IMAGE: FAST + EPP

IBC Section 602.4 Type IV

Defines Three New Construction Types:

Type IVA

Type IVB

Type IVC

Type IV-HT:

Legacy Type Heavy Timber No Change

Note:

PRG-320 2018:

Heat De-lamination

NOTE: Protected concealed spaces and shafts permitted in new Types IV-A, B, C. Concealed spaces NOT permitted in Type IV-HT.



Type IVA

INTERIOR: FULLY PROTECTED

Fully protected:

No exposed mass timber (walls, ceilings, roofs)

Not less than 80 minutes or 2/3 of the fire resistance rating from noncombustible protections

EXTERIOR

Minimum 40-minute noncombustible protection plus no combustible cladding or sub-framing

FLOORS

Minimum 1-inch thick non-combustible topping

NOTE: Buildings greater than 12 stories/180 feet, interior exit and elevator hoistway enclosures shall be constructed of non-combustible materials.

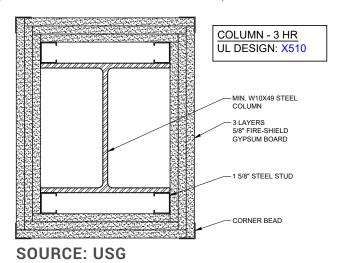




Type IVA - Comparison

STEEL

Significant loss in strength above 1,000 degrees F (5 min. ASTM E119)



TIMBER

Timber chars at 572 degrees F.

Maintains strength beyond char zone. No temperature rise on back surface with minimum thickness of residual timber.

TWB Fire Test Temperature: +1,800 degrees F for +3 hrs

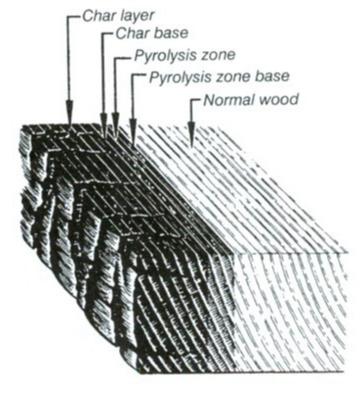


IMAGE: INTERNET

Type IVB

INTERIOR: PARTIALLY PROTECTED

Ceilings: 20% exposed in dwelling unit/fire area

Walls: 40% Exposed

Combined Ceilings and Walls: Formula Calculation + separate exposed ceilings and walls by minimum 15 feet

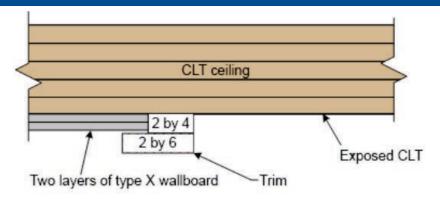
EXTERIOR

Minimum 40-minute noncombustible protection plus no combustible cladding or sub-framing

FLOORS

Minimum 1-inch thick non-combustible topping

NOTE: Mass timber buildings over 120' require fire pump connections from two separate mains.





Type IVB



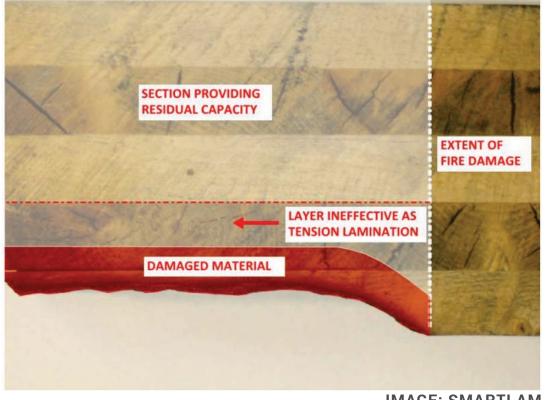


IMAGE: SMARTLAM

Type IVC

INTERIOR

No protection required

Note: Concealed spaces and shafts require min. 40 minute protection inside and outside for Type IVC.
Concealed spaces not permitted in Type IV-HT

EXTERIOR

Minimum 40-minute noncombustible protection plus no combustible cladding or sub-framing

FLOORS

In accordance with 804

TYPE IV-HT

No change



Sections 703.8 & 722.7

SECTION 703.8 Performance Method

Fire testing (ASTM E 119 or UL 263) can be used to determine protection time of non-combustible elements other than GWB.

Perform 2 tests: 1 with and 1 without protection and compare results.

SECTION 703.8 Prescriptive Method

Calculate the fire resistance rating of a protected wood element:

Fire resistance rating of the unprotected wood member plus time provided by the noncombustible protection applied to the exposed wood.

Note: 2/3 of the required fire resistance rating must come from the Noncombustible Protections.

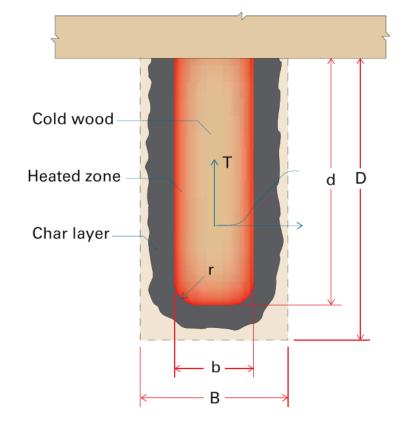


IMAGE: AWC

Connections must be protected

SECTION 202

Building elements, **components** and assemblies to be fire-resistance rated

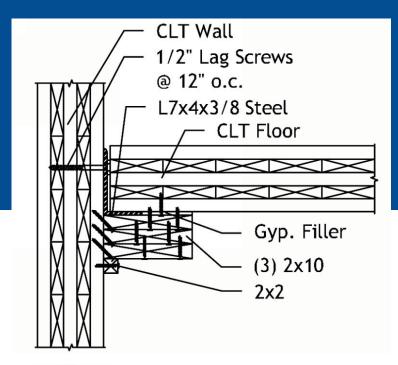
SECTION 704.2 & 704.3

Primary frame to be protected

SECTION 722

Fire-resistance rating can be determined in NDS Chapter 16 and AWC TR-10:

Provide requirements to protect steel with wood, noncombustible protection or combination



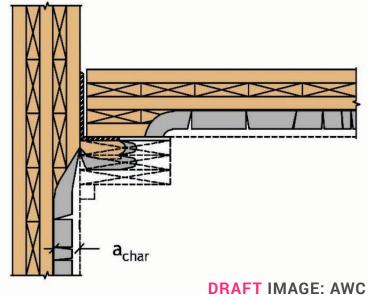


Table 722.7.1

TABLE 722.7.1 (1)
Protection Required from
Noncombustible Covering Material

Required Fire Resistance of Building Elements per Tables 601 & 602 (HOURS)	Minimum Protection Required from Noncombustible Protection (MINUTES)
1	40
2	80
3 or more	120

TABLE 722.7.1 (2) Protection Required by Noncombustible Covering Material

Noncombustible Protection	Protection Contribution (MINUTES)
1/2-inch Type X Gypsum Board	25
5/8-inch Type X Gypsum Board	40

Section 703.9

Sealing of Adjacent Mass Timber Elements

In Type IVA, B and C construction, abutting intersections of mass timber building elements and building elements of other materials where both are required to be fire resistance rated, sealant or adhesive shall be provided to resist the passage of air

Sealants shall meet the requirements of ASTM C920 Adhesives shall meet the requirements of ASTM D3498

Note: Penetrations per ASTM E814



Table 601: Fire Resistance for Building Elements

Building Element	Тур	oe I	Тур	ne II	Тур	e III	Type IV			Type V		
	A	В	A	В	A	В	A	В	C	HT	A	В
Primary Structural Frame	3	2	1	0	1	0	3	2	2	НТ	1	0
Bearing Walls:												
Exterior	3	2	1	0	1	2	3	2	2	2	1	0
Interior	3	2	1	0	2	0	3	2	2	1/HT	1	0
Non-Bearing Walls & Partitions: Exterior		(See Table 602)										
Non-Bearing Walls & Partitions: Interior	0	0	0	0	0	0	0	0	0	(See Section 602.4.4.6)	0	0
Floor Construction	2	2	1	0	1	0	2	2	2	НТ	1	1
Roof Construction	1-1/2	1	1	0	1	0	1-1/2	1	1	НТ	1	1

Table 601: Fire Resistance for Building Elements

Building Element	Тур	e I	Тур				Type IV			Type V		
	A	В	A				A	В	C	HT	A	В
Primary Structural Frame	3	2	1	0	1	0	3	2	2	НТ	1	0
Bearing Walls: Exterior Interior	3	2 2	1 1	0	1 2	2 0	3	2 2	2 2	2 1/HT	1	0
Non-Bearing Walls & Partitions: Exterior	(See Table 602)											
Non-Bearing Walls & Partitions: Interior	0	0	0	0	0	0	0	0	0	(See Section 602.4.4.6)	0	0
Floor Construction	2	2	1	0	1	0	2	2	2	нт	1	1
Roof Construction	1-1/2	1	1	0	1	0	1-1/2	1	1	нт	1	1

Note: Reductions in fire resistance ratings allowed in hi-rise construction not allowed for mass timber

Table 506.2: Allowable Area

		TYPE OF CONSTRUCTION							
Occupancy Classification	Sprinklered	Тур	ne l	Type IV					
	(S)	A	B	A	В	С	HT		
A-1	S	UL	UL	135,000	90,000	56,250	45,000		
A-2	S	UL	UL	135,000	90,000	56,250	45,000		
A-3	S	UL	UL	135,000	90,000	56,250	45,000		
В	S	UL	UL	324,000	216,000	135,000	108,000		
Е	S	UL	UL	229,500	153,000	95,625	76,500		
М	S	UL	UL	184,500	123,000	76,875	61,500		
R-2	S	UL	UL	184,500	123,000	76,875	61,500		

Table 503.4 & 504.4: Allowable Stories/Height Above Grade Plane

		TYPE OF CONSTRUCTION								
Occupancy Classification	Sprinklered	Туј	pe I	Type IV						
	(S)	A	В	A	В	С	HT			
A-1	S	UL/UL	6/180 FT	9/270 FT	6/180 FT	4/85 FT	4/85 FT			
A-2	S	UL/UL	12/180 FT	18/270 FT	12/180 FT	6/85 FT	4/85 FT			
A-3	S	UL/UL	12/180 FT	18/270 FT	12/180 FT	6/85 FT	4/85 FT			
В	S	UL/UL	12/180 FT	18/270 FT	12/180 FT	9/85 FT	6/85 FT			
Е	S	UL/UL	6/180 FT	9/270 FT	6/180 FT	4/85 FT	4/85 FT			
M	S	UL/UL	12/180 FT	12/270 FT	8/180 FT	6/85 FT	5/85 FT			
R-2	S	UL/UL	12/180 FT	18/270 FT	12/180 FT	8/85 FT	5/85 FT			

PRG-320 2018

Elevated temperature performance requirements in U.S. and Canada per Annex B (large-scale compartment test)

Intent to exclude premature failure of adhesives that permit CLT char layer fall-off before arriving at the glueline, resulting in exposed fresh wood and fire regrowth / re-flashover in tests.

ANSI/APA PRG 320-2018

AMERICAN NATIONAL STANDARI

Standard for Performance-Rated Cross-Laminated Timber







Adhesive Qualification Tests

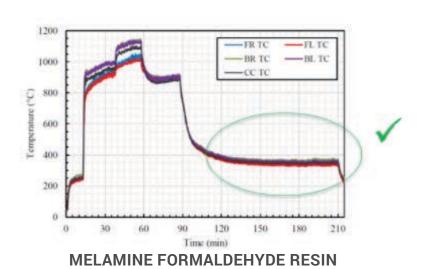
Qualification Tests Performed on Other Adhesives

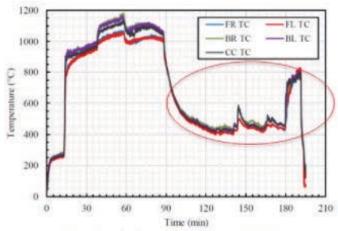
Fire regrowth observed with PLR

No fire regrowth observed with:

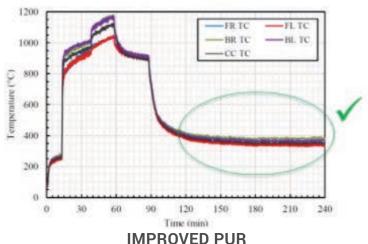
Melamine Formaldehyde Resin Improved PUR

Test identifies acceptable performance





HEAT DE-LAMINATING PUR



Sections 403.2.2, 508.4.4.1, 509.4.1.1

SECTION 403.3.2 Water Supply to Required Fire Pumps

Type IV buildings over 120-feet require fire pumps from two separate connections (non-combustible = 420-feet)

SECTIONS 508.4.4.1 & 509.4.1.1Thermal Barrier

In Type IVB and IVC –
Thermal barrier required for horizontal assemblies and when a fire barrier between separated occupancies and incidental uses is required

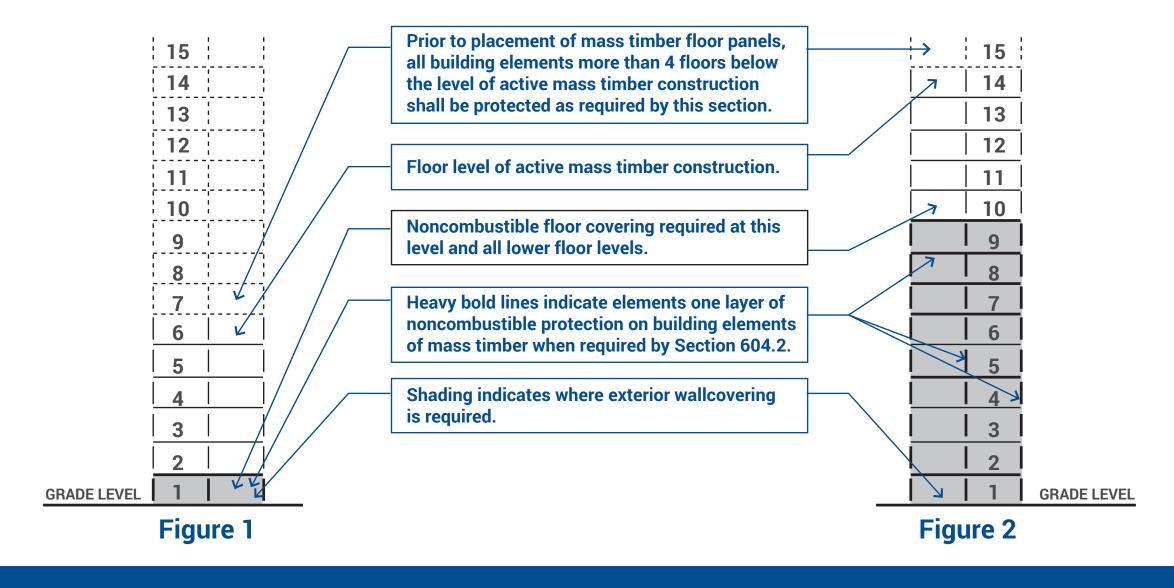
Table 1705.5.3: Required Special Inspections of Mass Timber Construction

Туре	Continuous Special Inspection	Periodic Special Inspection
1. Inspection of Anchorage and Connections of Mass Timber Construction to Timber Deep Foundation System		X
2. Inspect Erection and Sequence of Mass Timber Construction		Х
3. Inspection of Connections Where Installation Methods are Required to Meet Design Leads		
a. Threaded Fasteners		
(1) Verify use of proper installation equipment		Х
(2) Verify use of pre-drilled holes where required		X
(3) Inspect screws, including diameter, length, head type, spacing, installation angle and depth		X
b. Adhesive anchors installed in horizontal or upwardly inclined orientation to resist sustained tension loads	X	
c. Bolted Connections		X
d. Other Proprietary Concealed Connection		Х

IFC

SECTION 3308.9 Fire Safety During Construction for Types IV-A, B & C

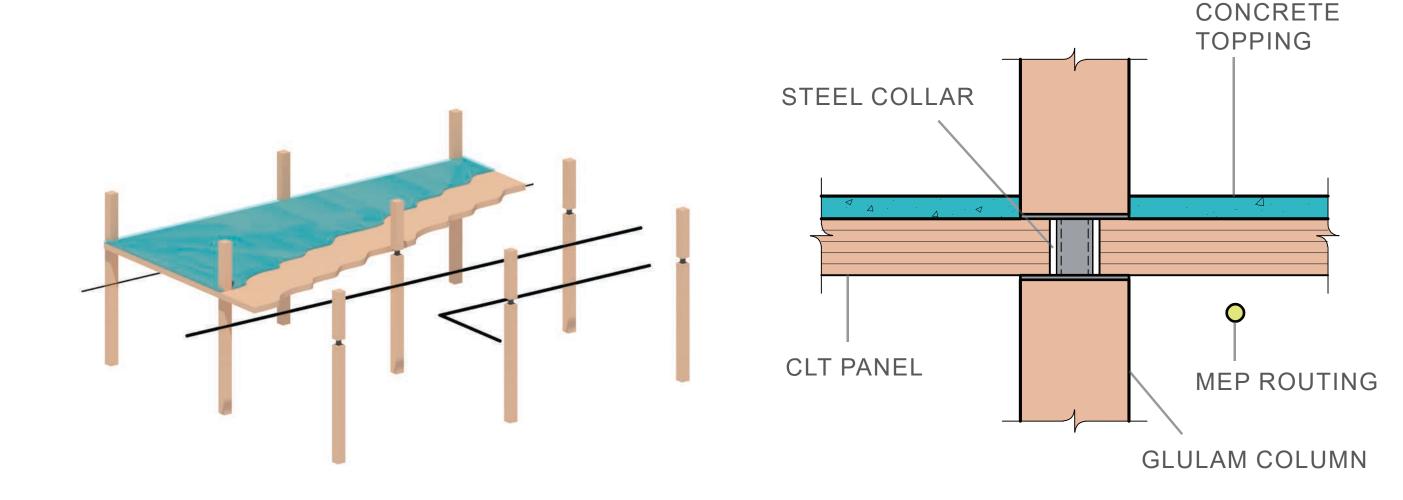
- 1. Standpipes shall be provided per Section 3313.
- 2. A water supply for fire department operations, as approved by the fire chief.
- 3. Where building construction exceeds 6 stories, at least one layer of noncombustible protection (if required by 602.4) shall be installed on all building elements more than 4 floor levels below active mass timber construction before erecting additional floor levels.
- 4. Where building construction exceeds 6 stories above grade plane required exterior wall coverings shall be installed on all floor levels more than 4 floor levels below active mass timber construction before erecting additional floor level.



Examples of Protection During Construction for Mass Timber Buildings Greater than Six Stories Above Grade Plane

POST AND PLATFOM FRAMING CONCEPT:

CROSS-LAMINATED TIMBER PANELS



SYSTEM DESCRIPTION

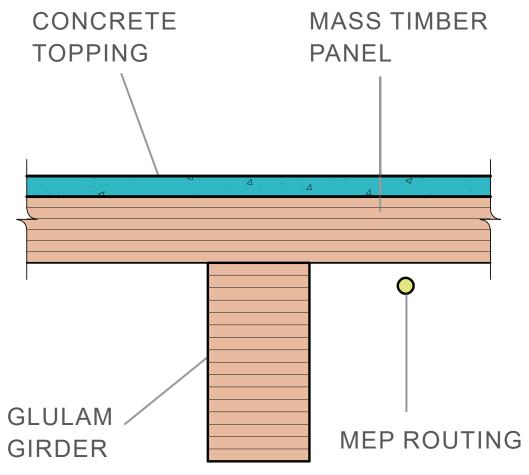
- 5-7 ply CLT panel with 2 1/2" concrete topping
- Heavy timber columns
- Concrete shear core, steel braced frames or steel moment frames (pre-approved systems)

- Mid to high-rise residential/hospitality projects
- Type III-B, IV A-C construction
- Approx. 8'x13' column grid

POST AND PLATFOM FLOOR FRAMING CONCEPT:

DOWEL-LAMINATED TIMBER (OR CLT) PANELS W/ MASS TIMBER GIRDERS





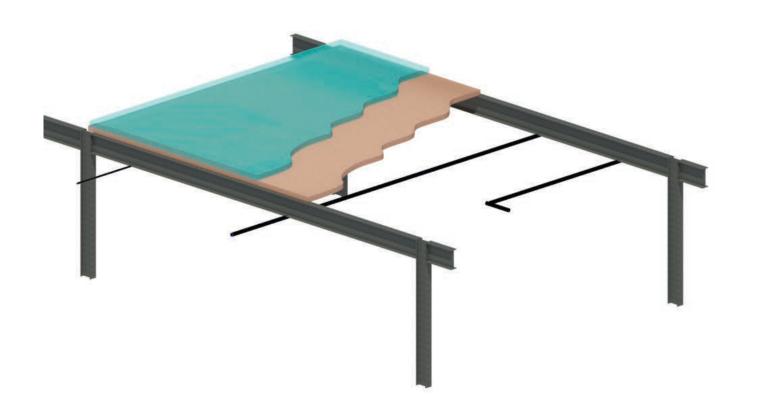
SYSTEM DESCRIPTION

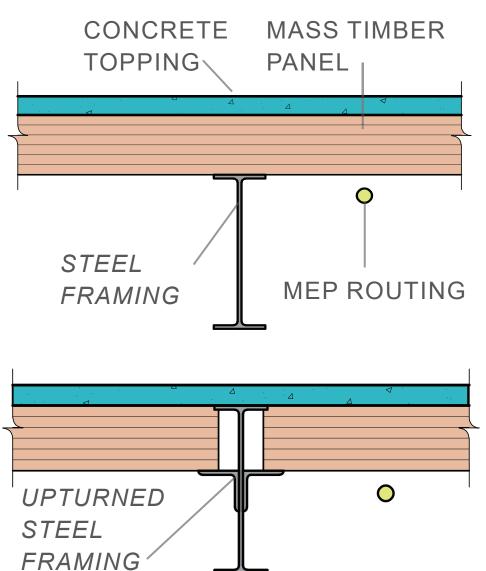
- 2x8 DLT Panels w/ 2 1/2" concrete topping
- 5 to 7-Layer CLT Panels w/ 1-2" of cementitious topping
- Glulam beams
- Heavy timber columns
- Concrete shear core, steel braced frames or steal moment frames

- Mid-rise projects
- Type IV B & C construction (for reasonable column sizing)
- Approx. 25'x25' column grid
- Approx. 20' x 25" column grid (CLT)

HYBRID STRUCTURE FRAMING CONCEPT:

DOWEL-LAMINATED TIMBER PANELS W/ STEEL WIDE FLANGE BEAMS





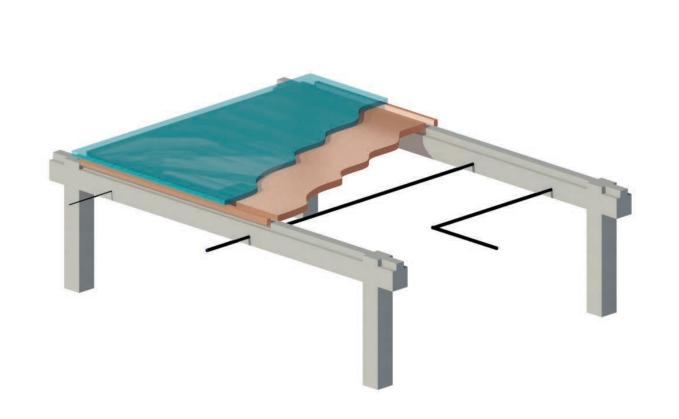
SYSTEM DESCRIPTION

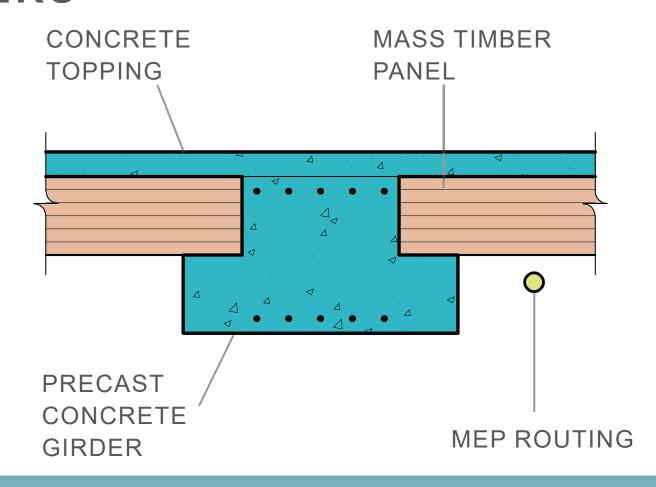
- 2x8 DLT panel with minimum 2 1/2" concrete topping
- Steel columns (with fire protection)
- 2x4 DLT panels with minimum 2 1/2" concrete topping & wide flange steel beams at 8' to 10' o.c. between girders (with fire protection)

- Long-span column grid projects
- Type IV-A, B, C construction

HYBRID STRUCTURE FRAMING CONCEPT:

DOWEL-LAMINATED TIMBER PANELS W/ PRE-CAST CONCRETE GIRDERS





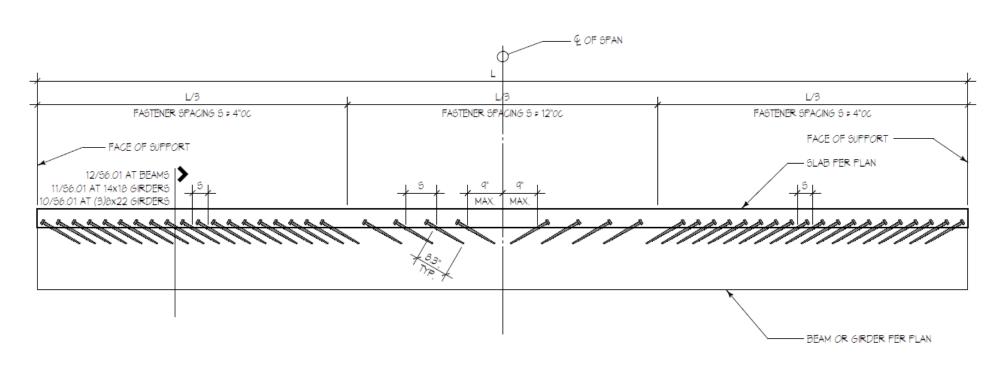
SYSTEM DESCRIPTION

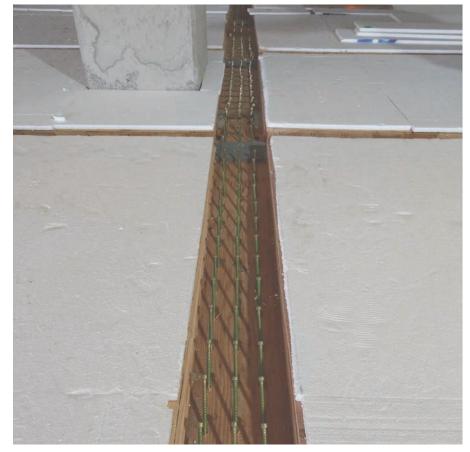
- 2x8 DLT panel with minimum 2 1/2" concrete topping
- ~24" deep concrete pre-cast girders
- Concrete columns
- Concrete shear core or moment frame

- Long-span column grid projects
- Type IV-A, B, C construction
- Approx. 20'x40' column grid

WHAT'S POSSIBLE:

MASS TIMBER INNOVATIONS: TIMBER CONCRETE COMPOSITE





CONCEPT

Mechanically join mass timber panel or glulam beam to concrete topping via inclined screws or other means of attachment

BENEFITS

Increases strength and stiffness of gravity framing system, allowing more efficient span-to-depth ratios for beams and panels

THE "GOTCHAS" ISSUES TO BE AWARE OF CONCEALED SPACE CONSTRUCTION

- Not allowed in Type IV-HT construction
- Allowed in Types IV-A/B/C
 - Limited combustibles
 - Mass timber lined with GWB

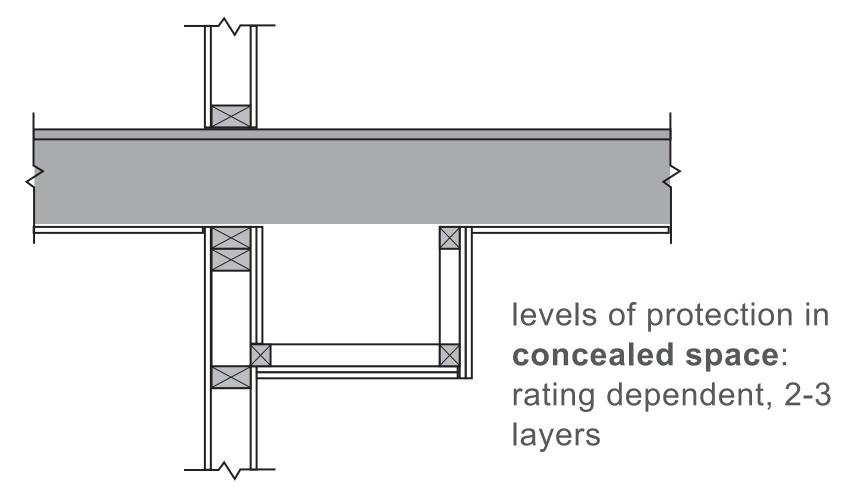




Photo provided by U.S. Forest Products Laboratory, USDA



THE "GOTCHAS" ISSUES TO BE AWARE OF STAIR, HOISTWAY, & SHAFT CONSTRUCTION

- Type IV-A/B/C stairs & hoistways
 - GWB-protected mass timber allowed up to 12 stories and 180 feet
 - Non-combustible construction required > 12 stories or 180 feet

 Mass timber shafts protected with GWB (Type IV-A/B/C) exposed **CLT** not allowed in any of these areas







THE "GOTCHAS" ISSUES TO BE AWARE OF EXTERIOR WALL CONSTRUCTION

Type IV-A/B/C

- GWB on outside face of mass timber
- No combustibles outboard of mass timber

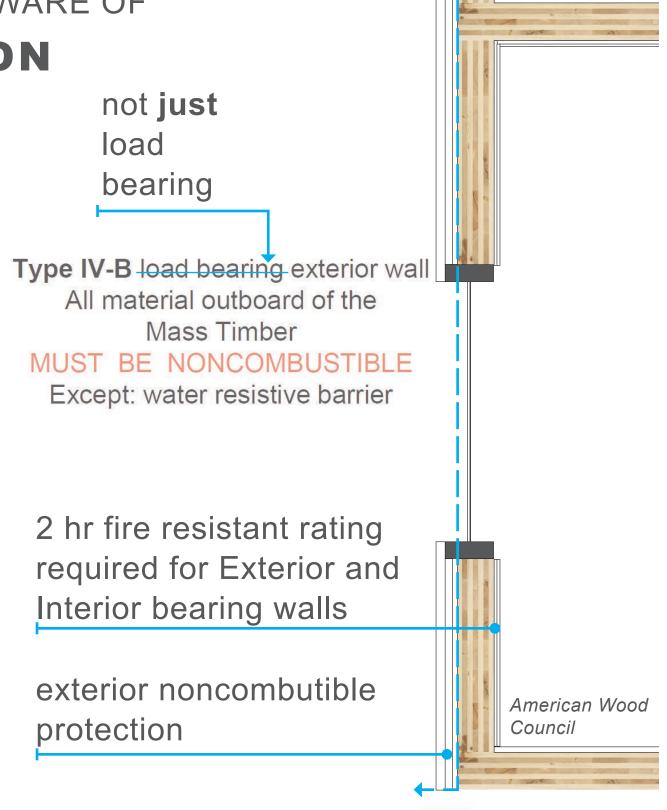
Energy Code notes

 Continuous insulation only per Prescriptive Path

Mineral wool is non-combustible

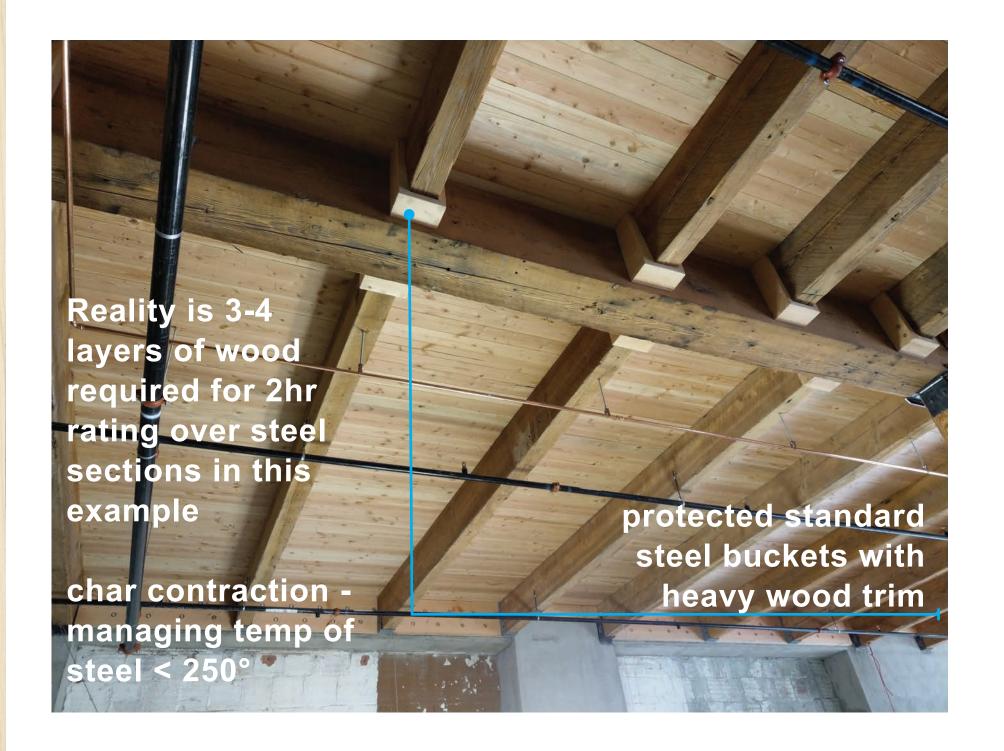
Can use Performance Path

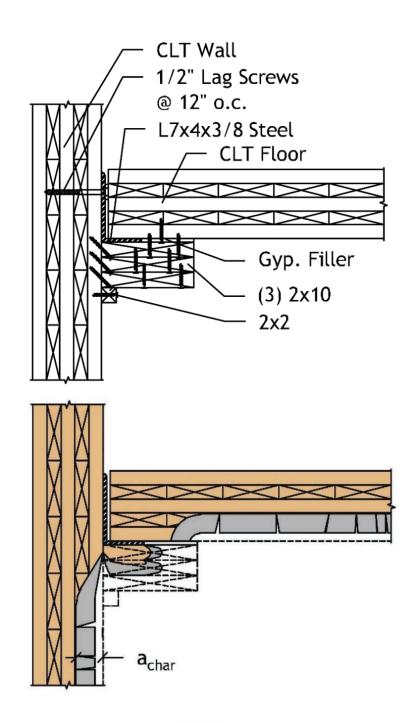
Confirm values for wood w/ local jurisdiction ahead of time



Washington Council

THE "GOTCHAS" ISSUES TO BE AWARE OF CONNECTION PROTECTION







OTHER CONSIDERATIONS | SEISMIC DESIGN

- •Real seismic design values for CLT shear wall structures under development
 - Not likely to be available until 2024
 IBC (ASCE 7-22)
- •Other standard systems can be used (hybrid)
- Recommendation –
 stay within pre-approved systems







OTHER CONSIDERATIONS SPECIAL INSPECTIONS

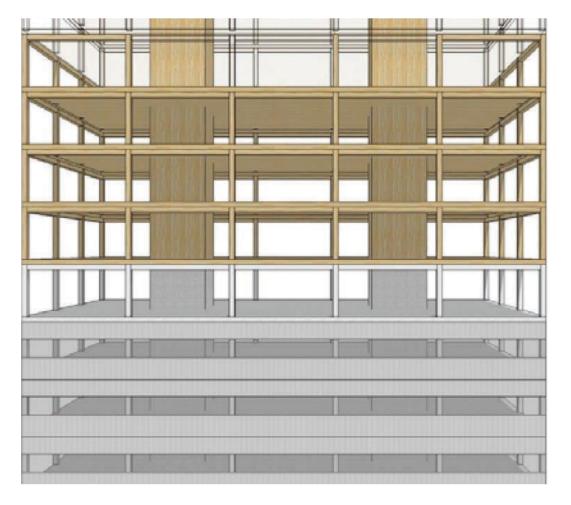
- 3rd-party agency
 - Paid by owner, not contractor
- Required for erection
 - Similar to precast concrete
 - Panel labeling, placement, connections
- Connection fire protection (maybe)





CONSTRUCTION SEQUENCING + COORDINATION

- •Exterior cladding, interior GWB (if required)
 - Follow erection such that no more than 4 floors "below active floor" of exposed mass timber









ICC AD HOC COMMITTEE ON TALL WOOD BUILDINGS

Update

2021 IBC Group A Public Comment Hearings

October 24, 2018

Richmond, VA



STATUS OF TALL WOOD PROPOSALS

- Package of 11 proposals for 2021 IBC
- •97/103 comments for Disapproval of new Type IV-A/B/C

AND THE WINNER IS...???

(And what's next?)







STATUS OF TALL WOOD PROPOSALS

- •All TWB Committee proposals passed Public Comment vote (closest vote 68% / 32%)
- •2-week online voting period to start November 7
 - Governmental member voting representatives only
- Voting validation mid-December





FIRE TESTING EXAMPLES "TWB" FIRE TESTS

- Compartment tests
 - Simulated Type IV-A, IV-B (shown)
 - Survived content burnout
 - Type IV-C sprinklered
 Not full test of fully exposed
- Adhesive tests
 - Delamination failures
 - New standard => new tests => better results
 - Specify PRG 320-18



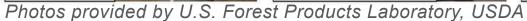


















- •Building Height: 190 ft | 57.9 m
- Use: Residential Apartments
- •Stories: 18
- •Square Footage: 162,697 ft² | 15,115 m²
- Owner: University of British Columbia
- Architects: Acton Ostry Architects, Inc.
- •Structural: Fast+Epp Design

 RJC Engineers | Merz Kley Partner

template for TYPE IV-A

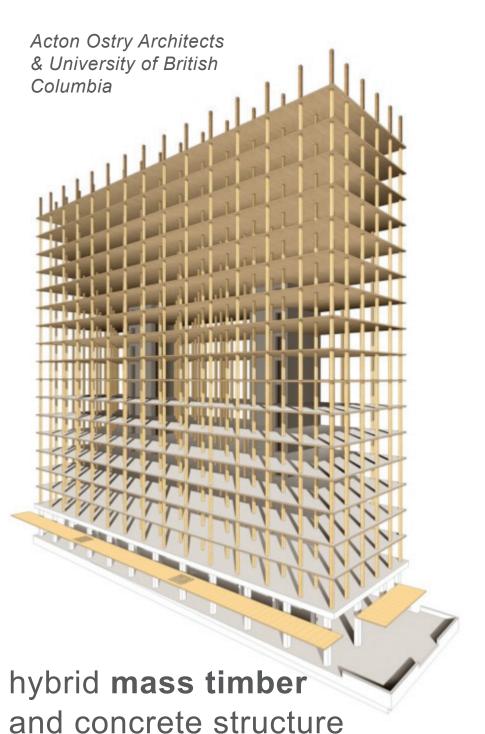


naturallywood.com





template for TYPE IV-A





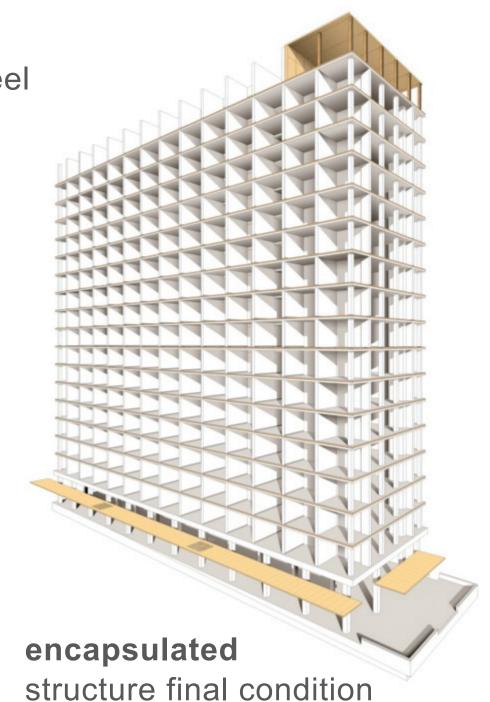
CLT floor slabs with glulam columns and steel connectors



partial
encapsulation
during
construction



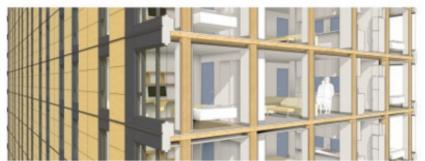
completed construction condition







exposed wood structure at student amenity space



encapsulated wood
structure at typical
floor



concrete structure and **CLT** canopy at base

template for TYPE IV-A







template for TYPE IV-A













FRAMEWORK Portland, OR

planned project closest to TYPE IV-B

- Building Height: 148 ft
- ·Use: Office, Retail, Affordable Housing
- •Stories: 12
- •Square Footage: 90,000 ft²
- •Owner: Home Forward + Beneficial State Bank
- Architects: Lever Architecture
- •Structural: KPFF Consulting Engineers
- More representative to Type IB
- •Best planned project representing Type IV-B albeit the unique seismic system design indicatees more exposed wood than would be allowed





FRAMEWORK Portland, OR

planned project closest to TYPE IV-B

CLT wall panel structural testing at Oregon State University. Structural tests were taken well beyond actual building demands to observe failure mechanisms in the CLT panels.









CARBON 12 Portland, OR

built project closest to TYPE IV-C

Building Height: 85 ft

Use: Residential Condos + Commercial

•Stories: 8

•Square Footage: 42,000 ft²

Owner: Kaiser Group

Architects: Path Architecture

Structural: Munzing Structural

- exposed CLT with exposed Post + Beams (Portland Special)
- protected concealed spaces, stairs and shafts







HINES T3 Minneapolis, MN

Building Height: 85 ft

Use: Commercial Office

•Stories: 7

•Square Footage: 180,000 ft²

Owner: Hines

Architects: Michael Green Architecture +DLR Group

•Structural: Magnusson Klemencic Associates + Structure Craft

code compliant TYPE IV - HT







HINES T3

code compliant TYPE IV - HT



seeking out Mass

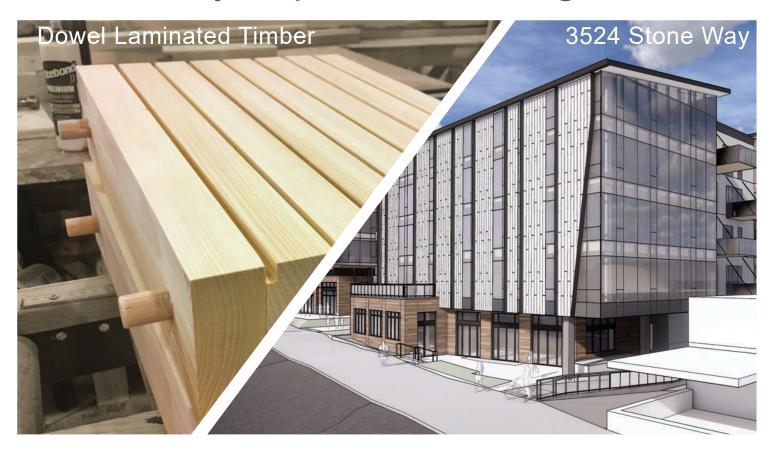
Timber Aesthetic





SUPPLY CHAIN LOOKING AT THE BIG PICTURE

- Construction Team + suppliers
- Pricing & Cost Estimating
- •3-D Modeling + atypical consultants
- Availability of panels meeting PRG 320



- a. Structurlam
 Penticton, B.C.
- SmartLamColumbia Falls, MT
- c. DR Johnson Lumber Riddle, OR
- d. Katerra Spokane, WA

Vaagen Bros. Colville, WA



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